



Tech-Roll Pro



Installation and Maintenance Manual

259 ch d'Alençon, Boucherville (Québec) J4B 0G9
Tél: (450) 641-8222, 1-866-835-8324
info@indotech.ca

April 2023

TABLE OF CONTENTS

INTRODUCTION	5
HOW TO USE THIS MANUAL.....	5
TOOLS AND EQUIPMENT REQUIRED	6
BASIC JOB REQUIREMENTS	6
ELECTRICAL REQUIREMENTS	6
GENERAL LAYOUT OF THE DOOR.....	6
INSTALLATION	7
MEASURING THE DOOR OPENING	7
INSTALLING THE GUIDE RAILS	8
INSTALLING THE HEAD ASSEMBLY	10
LOADING THE SPRING (IF APPLICABLE)	11
INSERTING THE CURTAIN INTO THE GUIDE RAILS	12
INSTALLING THE IDLER ROLLER	12
INTERIOR WIND BAR INSTALLATION (OPTION)	14
EXTERIOR WIND BAR INSTALLATION (OPTION).....	16
INSTALLING THE BRUSH WEATHER STRIP	17
DOOR START-UP	18
GENERAL REPAIR GUIDE	19
TROUBLESHOOTING.....	21
MAINTENANCE GUIDE FOR TECH-ROLL DOORS	23

Introduction

Read carefully the manual before starting the installation of your TECH ROLL door.

Installing a TECH ROLL door is a considerable task that requires knowledge and preparation. We recommend you contact a professional specialized in the field. Not only will the door will be adjusted properly, the professionals will guarantee its installation in accordance with their warranty terms.

The installation instructions that follow are general guidelines. Under no circumstances should it be considered as complete instructions for the installation of a roll-up industrial door. **The manufacturer assumes no responsibility for any damages incurred during the installation of a TECH ROLL door.**

The door must be properly installed in order to provide reliable, safe and long term usage. If you have any doubts or questions concerning the installation, please contact us at 1-866-835-TECH.

How to use this manual

Throughout this manual, the following images are used to alert the reader to potential hazardous situations. Additional information is also provided to ensure proper manipulation or installation of the door.



WARNING is used to indicate the potential for personal injury if the procedure is not performed as described.



CAUTION is used to indicate the potential for damage to the product or property if ever the procedure is not done correctly. It is also used to relay **CRITICAL** information to the reader in order to finish successfully the task at hand.

The mention “*Note*” is used to provide additional information to help in the completion of the procedure, or in the operation of the door, and is not usually safety related.

Tools and equipment required

- 1- Socket and wrench set
- 2- High capacity forklift
- 3- Step ladder or ladder
- 4- Carpenter, spirit, water or laser level
- 5- Welder
- 6- Rubber mallet
- 7- Various hand tools (pliers, screwdrivers, two spring winding bars.)
- 8- "C" Clamps (at least 4)
- 9- Measuring tape

Basic job requirements

- 1- The customer, dealer or installer must supply a high capacity forklift.
- 2- A minimum of two people are required.
- 3- The customer must guarantee full access to the door opening during the installation. No traffic should be allowed through the door during the installation.

Note: One installer must be a qualified electrician and all electrical work must meet local building codes. If the installer is not qualified, an electrician must be present to install the components that require power such as the control panel.

- 4- The Indotech control panel should be installed next to the door.

Electrical requirements

A qualified electrician will have to:

- 1- Install the Indotech wall-mount control panel (if any),
- 2- Supply and install a fusible disconnect box,
- 3- Run the power wires from the main distribution panel to a fusible disconnect box then to the Indotech control panel or motor control box,
- 4- Run wires from all the components of the door (limit switches, sensors) to the Indotech control panel or motor control box.

General layout of the door

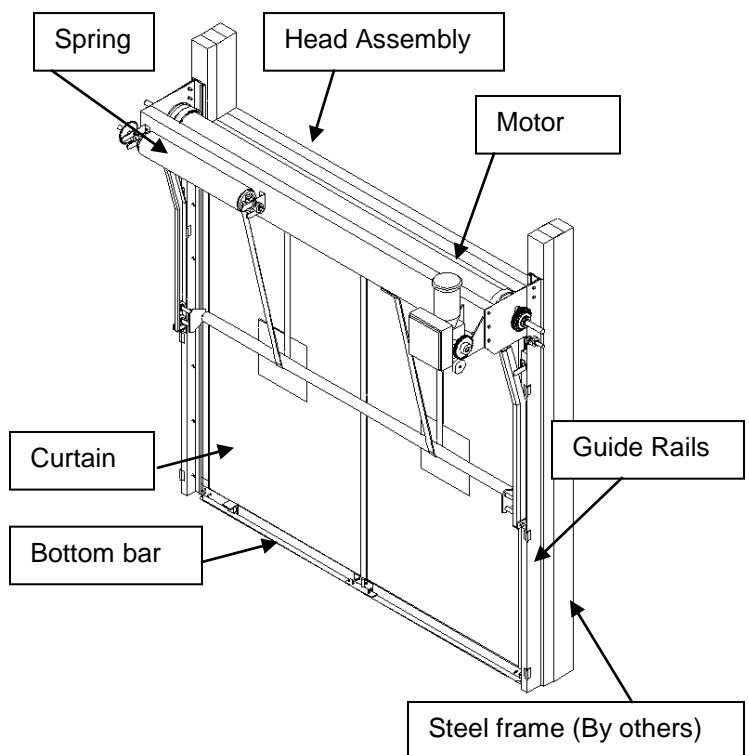


Figure 1

Installation

Measuring the door opening

1- It is very important to check the measurements of the door opening with the received door. **If the measurements do not match, do not install the door.**

2- It is important to check the squaring of the steel frame. This can be checked using a carpenter's water level or a laser level (See Figure 2).

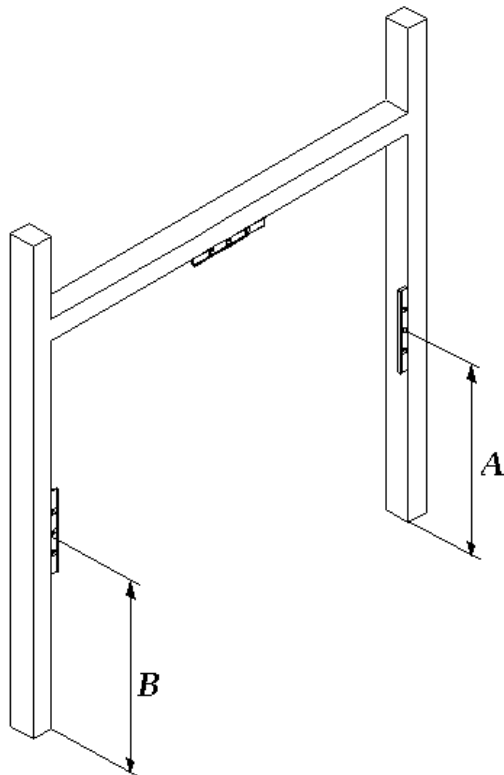


Figure 2

If a laser is used, the distance between the laser mark and the floor, measure A and B (See Figure 2), must be equal to $\pm 1/8$ -in. If the difference between the two distances is greater than the allowable tolerance, the use of shims or another method of adjustment to ensure the $\pm 1/8$ -in tolerance is possible. If a water level is used, the distance between the watermark and the floor,

measure A and B (See Figure 2), must be equal $\pm 1/8$ -in. If the difference between the two distances is greater than the tolerance, then use shims other method to ensure the $\pm 1/8$ -in tolerance.

3- Ensure the steel frame is straight vertically in the area where the guide rail will be mounted (See Figure 3). If the area is not straight vertically or is not perpendicular with the floor, use shims or other methods of levelling.

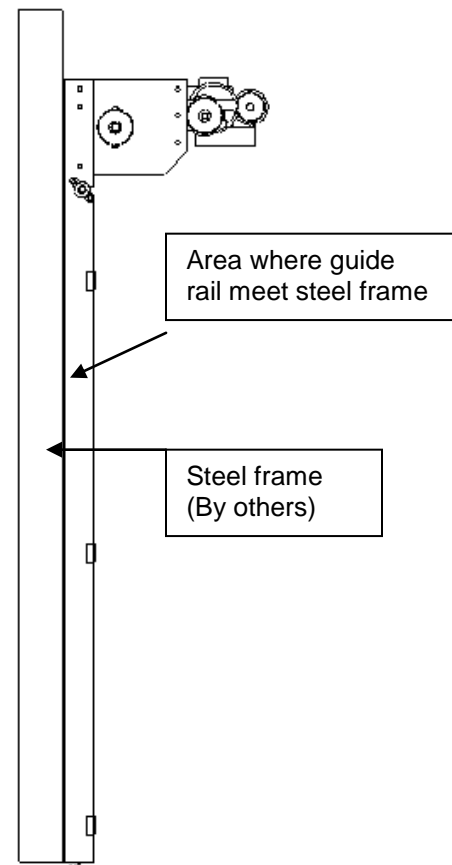


Figure 3

Measuring the head assembly

Before installing the guide rail, it is necessary to know the distance the rails need to be apart for the door to operate correctly.

This distance is obtained by measuring the head assembly.

The "C" dimension should be taken from side plate to side plate at the front of the head assembly as shown on Figure 4.

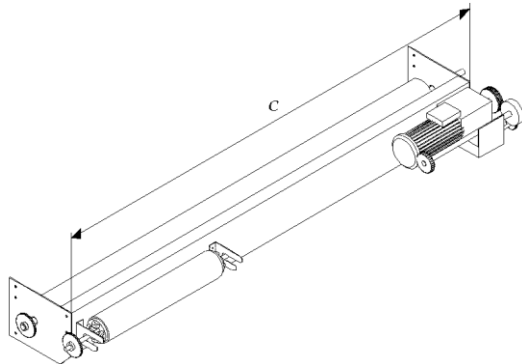


Figure 4



The measure 'C', from the head assembly, must be taken at the ends of the front cross-member shown in Figure 4. The measure taken from Figure 5 is incorrect. The space between the steel plates varies during shipping or handling and it should not be used.

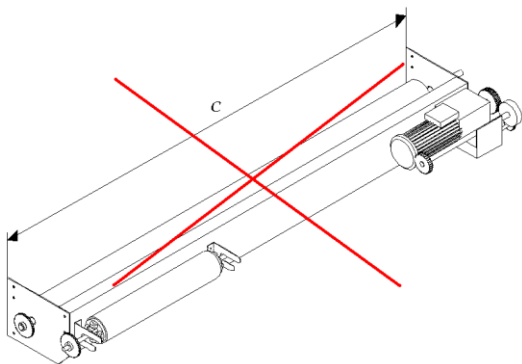


Figure 5

Installing the guide rails

1- Install the guide rails on the steel frame using "C" clamps.

2- Using a level, check if the guide rails are straight vertical and parallel to each other.

The inside distance between the rails must be the same from the top to bottom (See Figures 6 and 7).

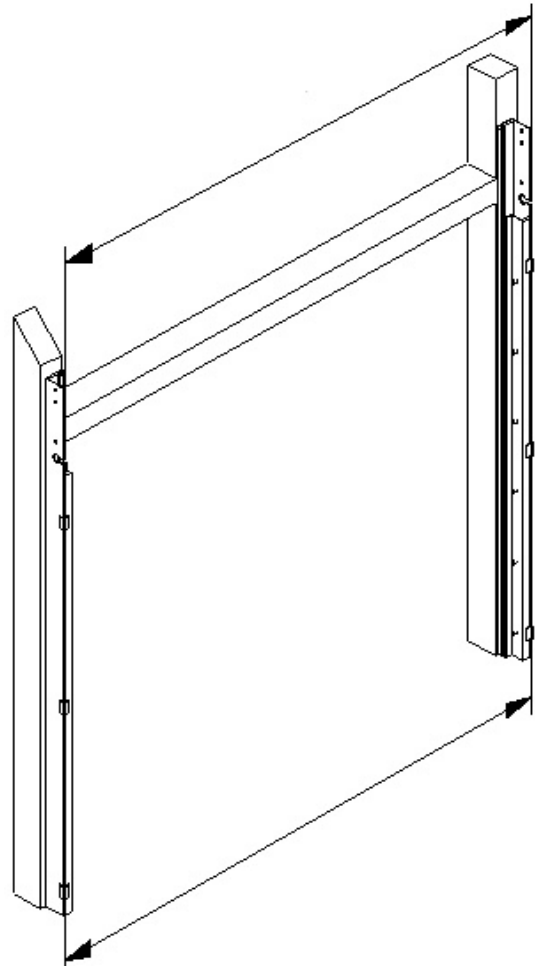


Figure 6

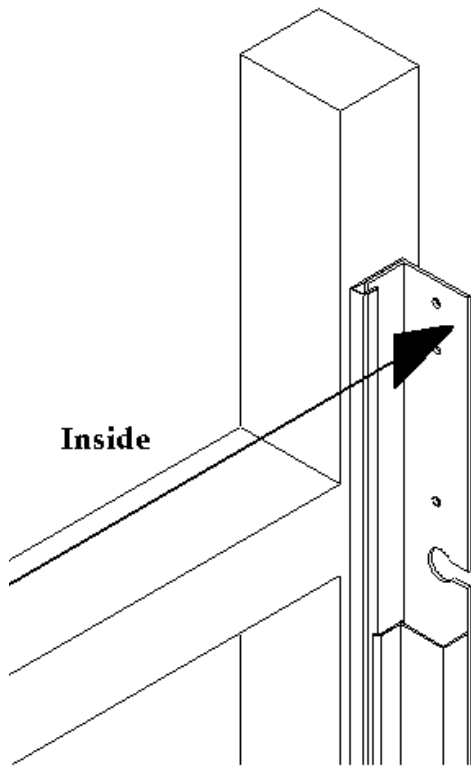


Figure 7

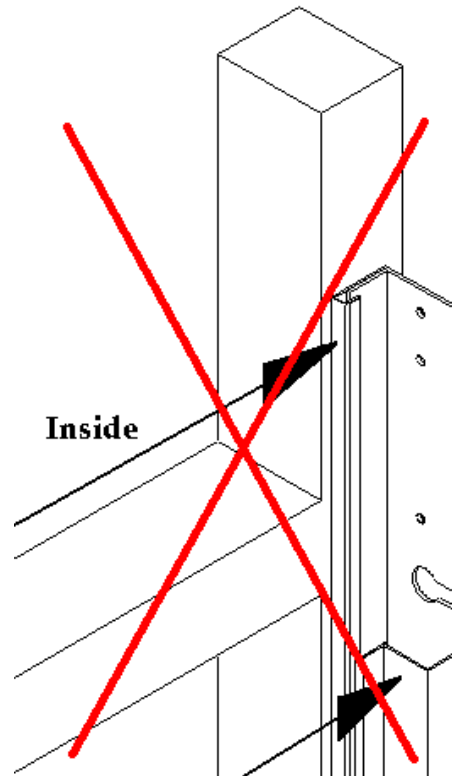


Figure 8



The (inside) space between the rails must be measured as in Figure 7. It must not be done as in Figure 8. If the measurement is not taken properly the door will not function as required.

3- Weld the rails to the steel frame (See Figure 9 and 10).

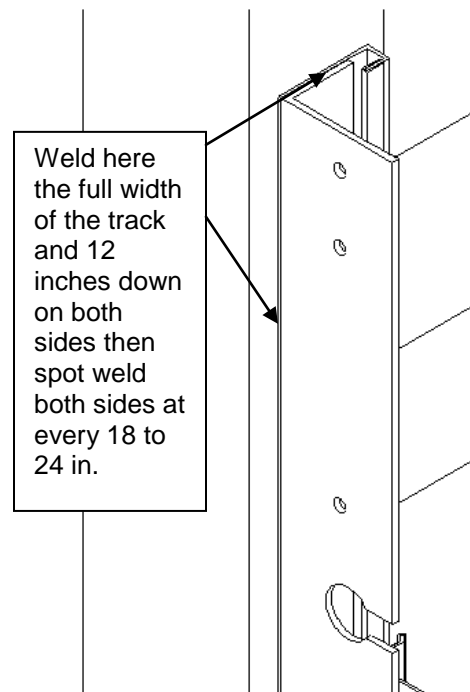


Figure 9

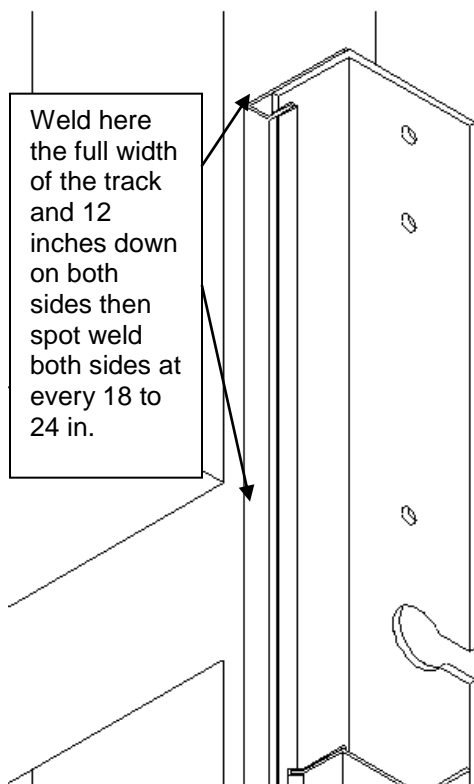


Figure 10

Installing the head assembly

1- Use the forklift to align the head assembly between the guide rails and fasten it with 1/2-13 bolts supplied with the door (See Figure 11).

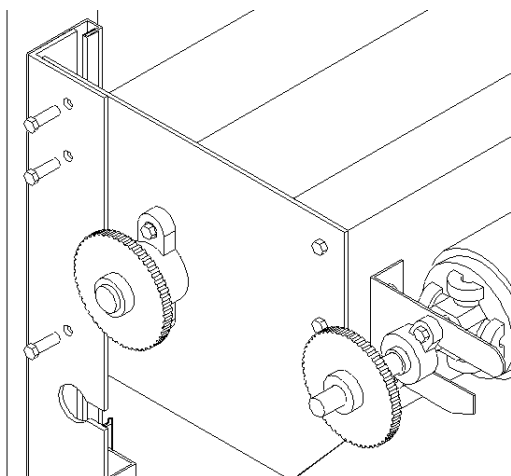


Figure 11



The plate from the head assembly must be fastened inside the guide rails for the door to operate correctly.

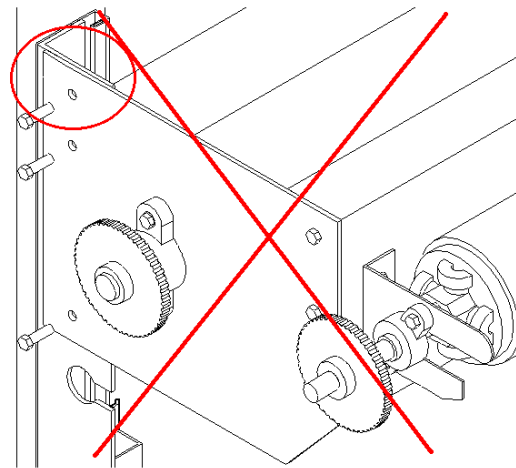


Figure 12

2- Check if the main roller is centered within the head assembly (See Figure 13 on the next page).

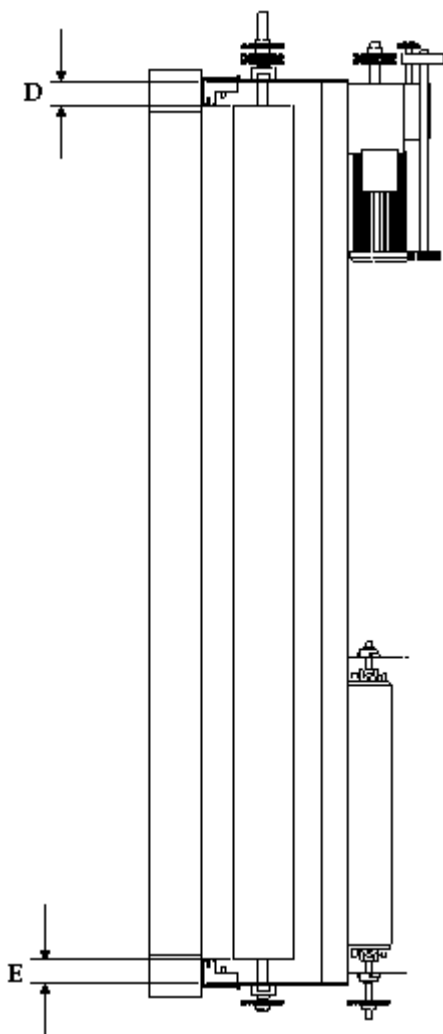


Figure 13

Dimensions D and E must be the same.



After the installation of the head assembly, and adjustment of the main roller, make sure the setscrews on the bearings are tightened properly (See Figure 14). Injury may occur if the main roller slips out of the bearings while the door is in operation.

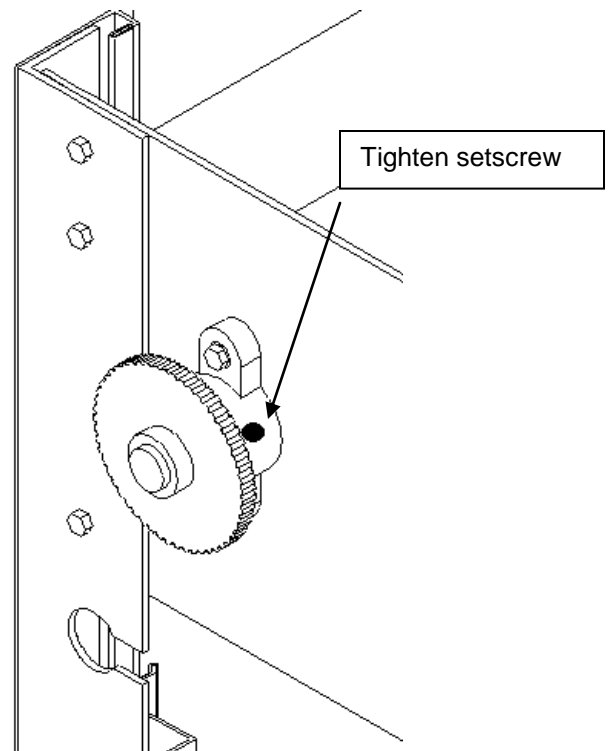


Figure 14

Loading the spring (If applicable)

The next two steps should be done simultaneously.

- 1- Release the setscrew, using two winding bars, wind the spring toward the ceiling 3 to 4 turns, (See Figure 15)

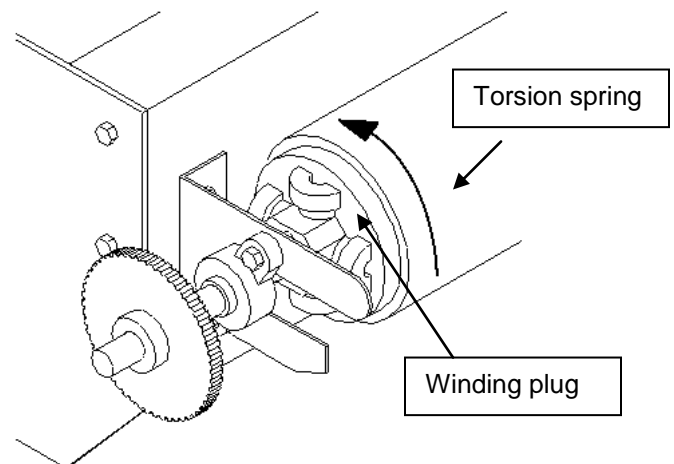


Figure 15

2- With one winding bar still in one hole of the winding plug, insert the bar into another hole then stretch the spring about 3 to 4 inches and tighten the setscrews (See Figure 16).

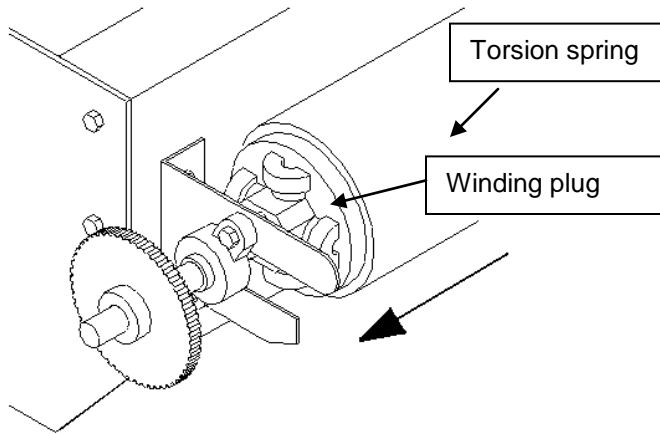


Figure 16

Note: If the door is equipped with more than one spring, the operation must be done for each spring.

IMPORTANT:
The spring(s) must be strong enough to hold the door up.

This should be done before inserting the curtain into rails.

Inserting the curtain into the guide rails

Untie the curtain and slide it into the guide rails about 12 inches. The end lock must slide behind the front cover and the back section of the rail between the PVC mouldings (See Figure 17).

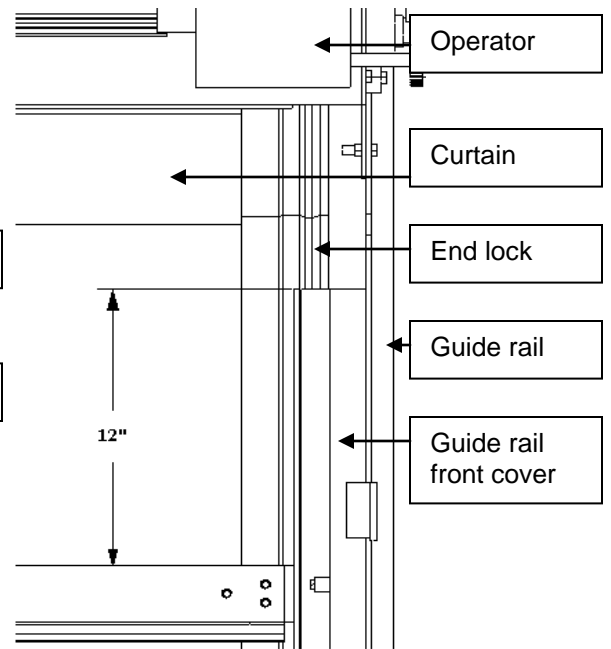


Figure 17

Installing the idler roller

Insert the idler roller bearing onto the idler roller shaft, slide the bearings into the slots and bolt the bearings on the guide rails (See Figure 18).

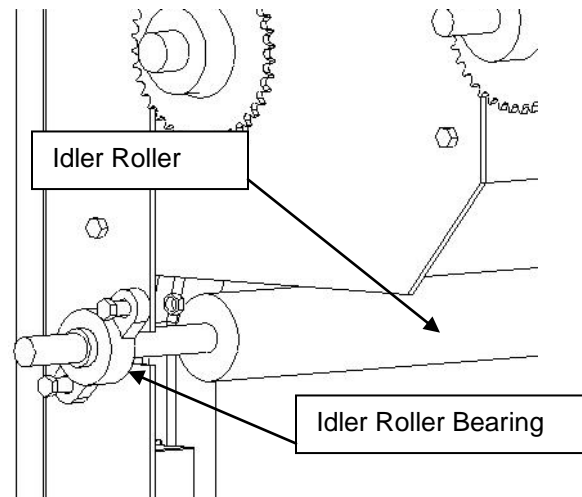


Figure 18

WARNING

Make sure the bearings setscrews are tight after installing the idler roller (See Figure 19). This will prevent injuries from happening. The idler roller could fall during door operation.

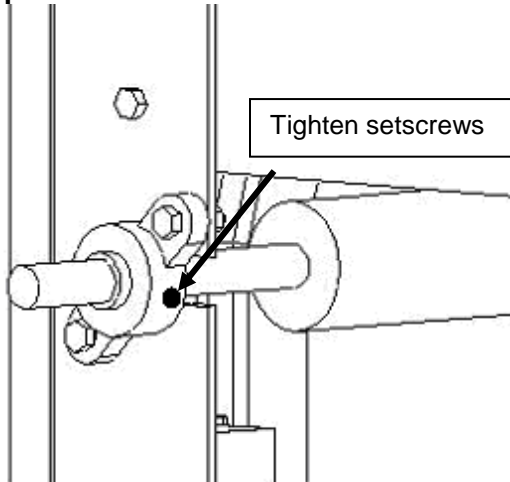


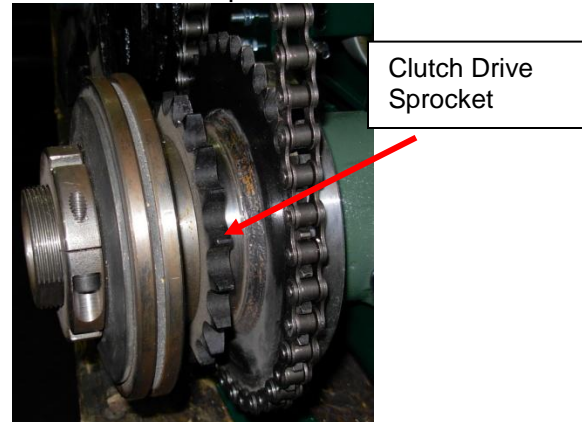
Figure 19

WARNING

The door must be in the fully open and the opener securely bolted to the mounting bracket before installing the roller chain.

Roller Chain Installation

1- Using the #40 or #50 sized chain, join the clutch drive sprocket and...



Picture 1

...the door sprocket together with the chain link supplied in the hardware bag located in the hardware box. If the chain is too long, punch out the pin, that will leave an inside link nearest to the desired length.

2- Check for chain slack from both sprockets, (there should be no more than ¼-in of slack between sprockets when chain is depressed)

Always tighten the setscrews

Hand Chain Installation

1- Run hand chain through the pocket wheel and chain guide, allow both ends to hang down toward the ground and cut excess of hand chain if necessary, so both ends are approximately 4 feet from the ground. Connect both ends of hand chain.

For more information - refer to operator's installation and instruction manual

Clutch

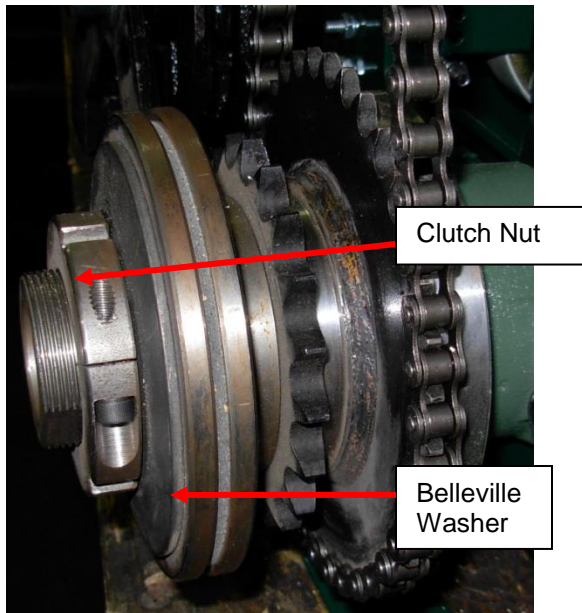
Run door down with the chain hoist, if clutch slips, here how to adjust it:

1- Loosen the clutch nut setscrew by a 1/4 turn max (**do not remove setscrews**).

2- Tighten the clutch nut gradually until there is just enough pressure on the Belleville spring washer to permit chain hoist to move door smoothly, but will allow clutch to slip if the door is obstructed.

3- When the clutch is properly adjusted, it should be possible to stop the door by hand during travel, when using the opener or the chain hoist.

4- Make sure to tighten the clutch setscrew each time the clutch is tested for adjustments and that it is locked in place on completion of adjustments.



Picture 2

Interior Wind bar installation (option)

If the door is equipped with a wind bar, **close the door with the chain hoist**, then:

1- Turn the main unit clockwise until the curtain retainer clears enough room to allow for the strap retainers to be installed. ($\pm - 20^\circ$) (Figure 28)

2- Drill and tap (3/8-in - 16) holes in the main unit that will be used to fasten the wind bar straps in place. Make sure the straps will be located at least 24 inches from the ends (equal distance). The strap **MUST NOT OVERLAP THE CURTAIN JOINT.**

3- Fasten the strap on the drum using the screw and washer supplied. The strap end must be pointing towards the curtain retainer and roll-up with the door on the inside of the curtain.

4- Make sure that the straps are aligned properly to ensure that the wind bar moves evenly while traveling up or down.

5- Remove the end brackets from the wind bar rails (See Figure 20)

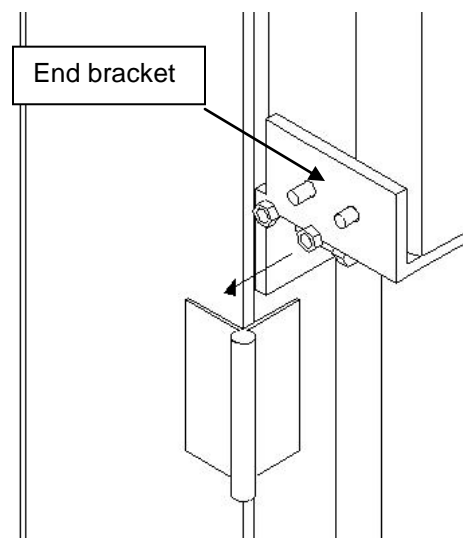


Figure 20

6- Using a forklift or two men slide the wind bar wheels into rails. The bar should be near the curtain (See Figure 21)

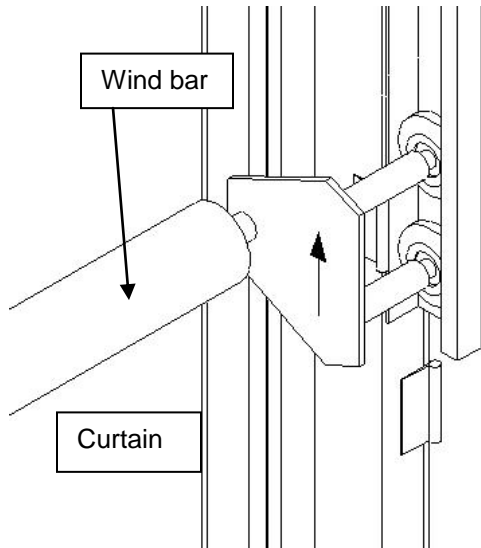


Figure 21

7- Reinstall the end brackets of the wind bar track, removed in step 1 (See Figure 20 & 22). Repeat for the other side of the wind bar.

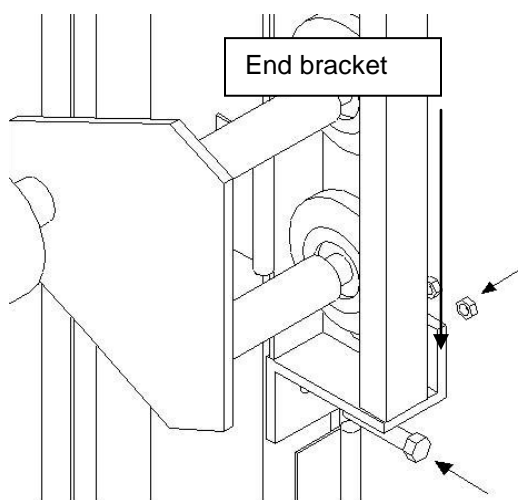
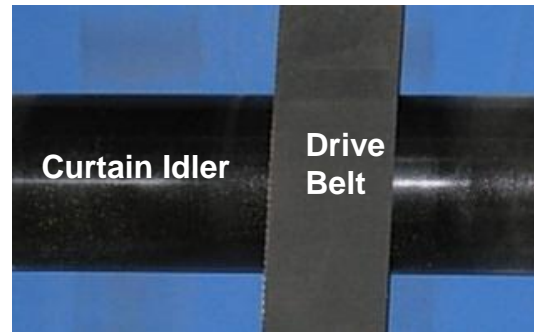


Figure 22

8- Thread the belts as follows: the drive belt must pass in front of curtain idler then... (See Picture 3)



Picture 3

9- ...behind the wind bar, underneath and back up to be fastened onto the head assembly. **Work with one belt at the time.** (See Figures 23 & 24)



When fastening the driving belt onto the head assembly, it is important that the wind bar wheels do not touch the end bracket. A 1 inch gap must be kept between the wheels of the wind bar and the end brackets.

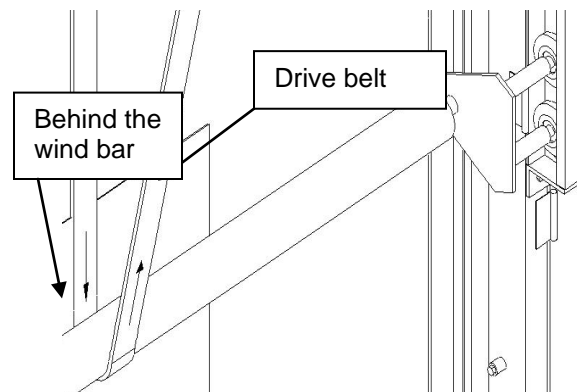
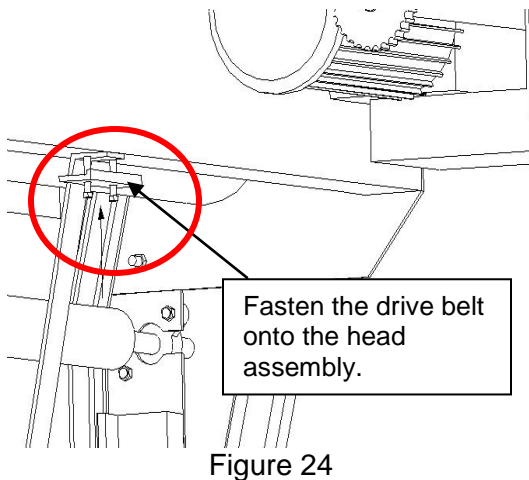


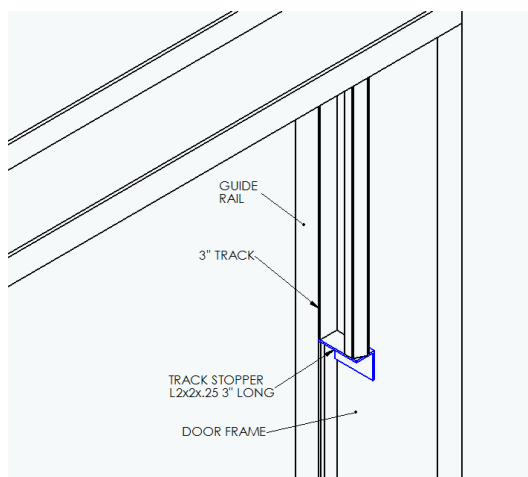
Figure 23

10- Using a level placed in the middle of the wind bar, raise the other side of the wind bar using the remaining strap until the wind bar is level; then attach the strap parallel to the end start point of the strap and remove excess material.



Exterior Wind bar installation (option)

1- Install the 3 inch wind bar tracks flush to the top of the door frame and flush to the curtain track as in Figure 25. Mark its placement.



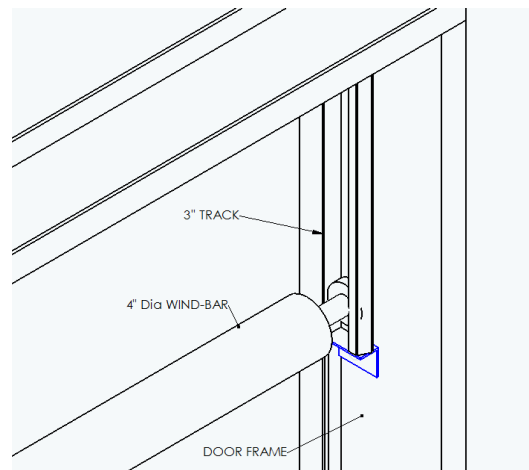
Option 1- Install track with screws.

Pierce and counter sink hole in the center of the track every 15 to 20 inches. Clamp the track to the frame of the door and screw the track to the door frame. Pierce holes in the frame if necessary.

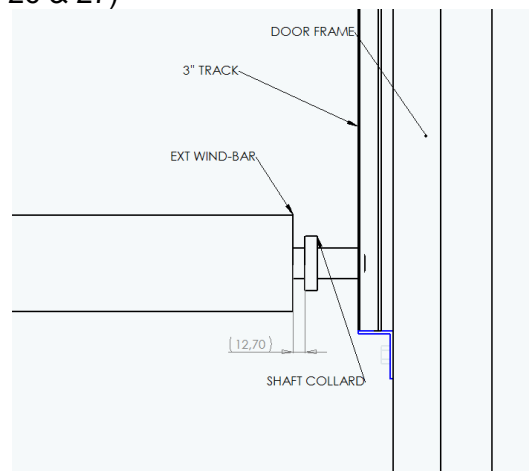
Locate the placement of the end brackets and mark the holes. Pierce the bolt holes.

Option 2- Weld the track in place

2- Install the wind bar (4-in diameter) in the tracks, find the center of the wind bar and align it in the center of the curtain tracks. (Figure 26)



2.1- Attach the shaft collars ½-in from the ends of the wind bar. (Figure 26 & 27)



3- Turn the main unit clockwise until the curtain retainer clears enough room to allow for the strap retainers to be installed. ($\pm - 20^\circ$) (Figure 28)

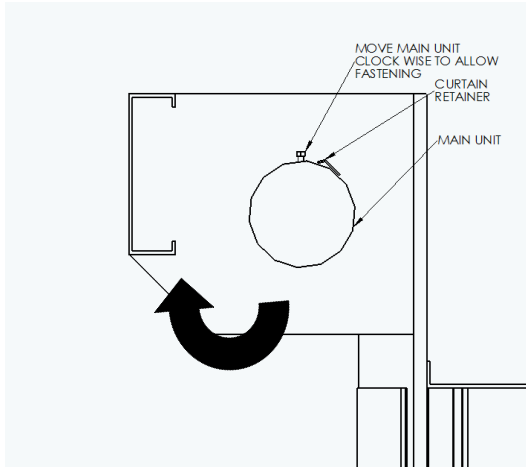


Figure 28

3.1- Drill and tap (3/8-in - 16) holes in the main unit that will be used to fasten the wind bar straps in place. Make sure the straps will be located at least 24 inches from the ends (equal distance). The strap **MUST NOT OVERLAP THE CURTAIN JOINT.**

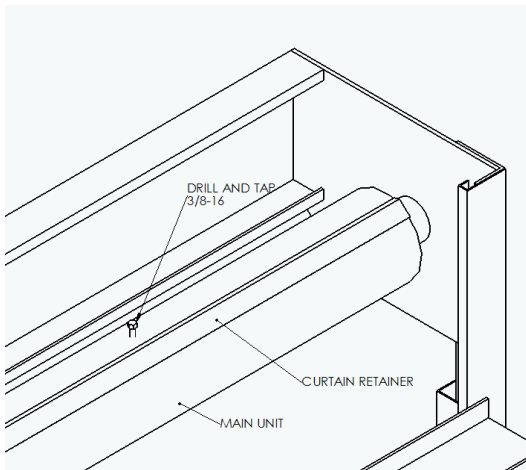


Figure 29

3.2- Run the straps as shown in drawing 5. Make sure that the straps are aligned properly to ensure that the wind bar moves evenly while traveling up or down.

3.3- Install the first wind bar strap so that the wind bar is 2-in above the end of the 3 inch wind bar track.

3.4- Using a level placed in the middle of the wind bar, raise the wind bar using the remaining strap until the wind bar is level; then attach the strap and remove excess material.

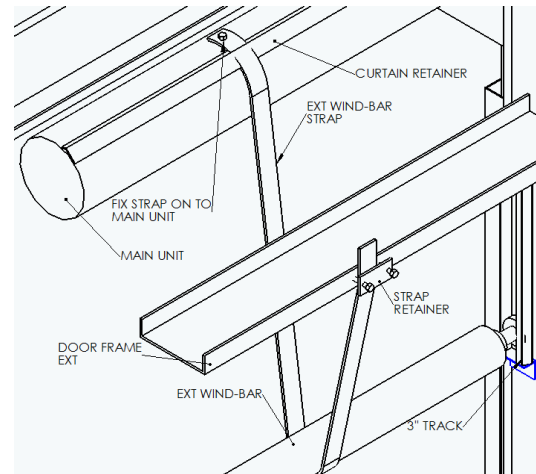
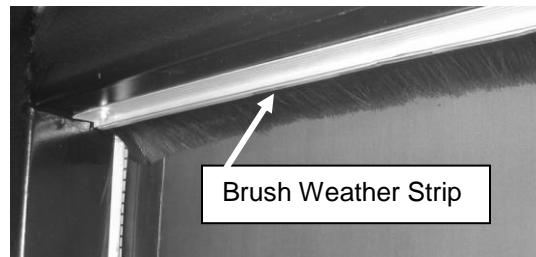


Figure 30

Installing the brush weather strip

The brush weather strip is installed onto the horizontal (top) part of the steel frame of the opening with the bristles pointing towards the curtain. You should not see the light between the bristles and the back of the curtain when looking at it from the ground up. (See Picture 4).



Picture 4

Inspecting the components

Before putting the door in operation, you need to check if the major components of the door are working well. This step is done by hand, using the chain hoist.

Check if:

- 1- The curtain slides freely and evenly inside the guide rails,
- 2- The bottom bar makes full contact with the ground and there is no light showing,
- 3- The springs are tightened enough to operate the door correctly when it travels manually.

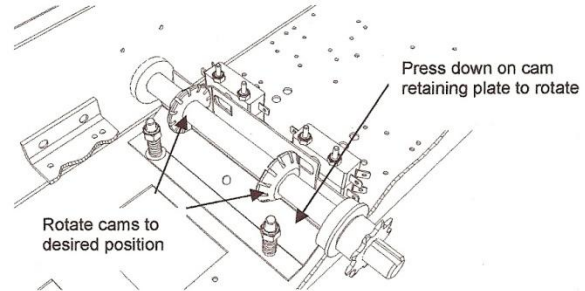
When the mechanical adjustments are completed, **return the door to the half-open position.**

Door start-up

Before testing the electrical components, the door must be in the half-open position.

Once all the electrical components are connected, the following tests are required.

- 1- Check for the proper rotation of the opener/door, example: If by pressing the open button the door closes, the rotation is wrong, reverse rotation by reversing 2 phases of the incoming lines to the opener.
- 2- Readjust the cams if the door is not stopping properly at its fully open or close positions.
See Figure 31 or refer to operator's installation and instruction manual.



Picture 5

- 3- Open the door, wait for it to stop. Be sure the wind bar clears the opening. If not, pull on the excess drive belt at fastening point in step 5 (Figure 24). Run the door again. If all is working properly, cut excess drive belt, if required.

- 4- Verify that the safety edge is operational: Place an object, high enough to clear a foot off the ground and close the door. The door should reverse back up after hitting the object. If not, look for a faulty switch or faulty wiring.

- 5- Verify if the photocell is operational: Using a long object block the photocell beam, while the door is coming down. The door should reverse back up automatically. If not, look for a faulty photocell and/or wiring.

NOTE: if the photocell is not energized, aligned correctly or defective, or if the wiring is faulty, it will prevent the door from closing.

- 6- Adjust the tension of the compression springs on the guide rails with a wrench. Compress the springs to approximately 1 inch. Adjust the gap of the guide rail to 5/16-in.



Picture 6

Track Cover Compression Spring and Bolt, compressed to

General repair guide

Inertia brake reset

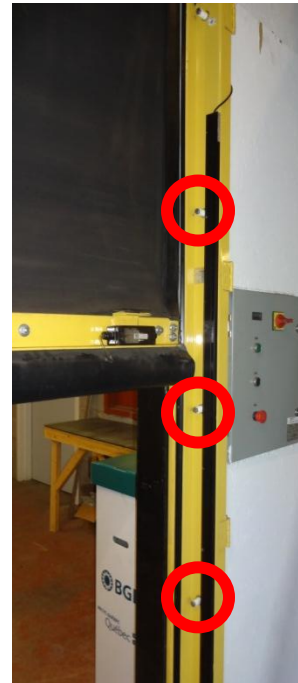
Once the inertia brake is activated it is no longer possible to operate the door mechanically. It is then necessary to reset the brake manually. To do so, using the chain hoist lift the door one to two feet. Then press the "Open" button to open completely the door. Press the "Close" button. The door should be functional and the inertia brake should be reset.

Installing the door curtain back into the guide rails after impact.

After an impact with the Tech-Roll door, the curtain must be pulled through the opening to the side of the guide rails (if the impact occurred towards the opposite side of the rails). Press on the "Open" button to have the door roll up to the top. Check to see if the side plates and the bottom bar are aligned with the guide rails. Press the "Close" button. The door will engage itself into the tracks by itself. Open the door to a comfortable height to reinstall the plate stiffener on the bottom bar with new ¼-20-1 (QCBXLT14201) bolts.

Replacing side plates

1- Open the track by removing the compression springs.



2- Pull out part of the bottom of the curtain from the track.

3- Unbolt the three bolts situated at the extremities of the bottom bar.



4- Slide out the side plate



5- Using the old side plates as a template. Pre-drill the new holes in the new side plate.

6-Install the new side plates on the door.

7- Replace the door in the track.

8- Close the track cover re-fasten the compression springs leaving a gap of $\frac{5}{16}$ ".

The same operation applies to replacing the side plate on the other side.

Troubleshooting

1. The door opens but does not close smoothly or jerks.	1. The torsion spring(s) is too tight.	1. Re-adjust the tension of the torsion spring.
	1.1 The guide rails were installed inside the head unit.	1.1 Re-install the guide rails outside the head unit.
	1.2 The clutch is worn out or needs adjustment.	1.2 Adjust the clutch or replace the part(s) that are worn out.
2. The door closes quickly but is hard to open.	2. The spring does not have enough tension.	2. Re-adjust the tension of the torsion spring.
	2.1 The clutch is worn out or needs adjustment.	2.1 Adjust the clutch or replace the part(s) that are worn out.
	2.2 The spring is broken.	2.2 Replace the spring(s).
3. The door re-opens by itself.	3. Under the effect of wind the door may move and block the infrared beam.	3. Adjust the bottom bar stiffener of the door.
		3.1 Check the opening of the guide rails and adjust the tension of the spring mounted on the guide rail if necessary.
		3.2 Move the infrared sensor.
4. The door is slow to operate.	4. The clutch is worn out or needs adjustment.	4. Adjust the clutch or replace the worn out parts.
5. The door won't open with the chain hoist.	5. The clutch is worn out or needs adjustment.	5. Adjust the clutch or replace the worn out parts.
6. The opener runs but the door won't move.	6. The brake motor is engaged.	6. Disengage the brake motor and check the wiring of the brake motor.
	6.1 The clutch needs adjustment.	6.1 Adjust the clutch.
7. The door curtain won't stop while going up or down.	7. The chain drive is broken or missing.	7. Replace or repair the drive chain.
	7.1 Check for missing key ways of the drive system.	7.1 Put new key ways where necessary.
	7.2 Check limit switch system.	7.2 Adjust or replace parts of the limit switch.

8. The curtain rolls up at an angle	8. The main roller is not perpendicular with the head of the curtain.	8. Adjust the curtain on the main roller using rubber shims between the curtain and the main pipe.
		8.1 Re-center the main roller between the two head plates.
9. Curtain slides easily out of the guide rails.	9. Check for wear on the PVC mouldings.	9. Replace the PVC moulding.
	9.1 Check if the gap of the guide rail is too wide.	9.1 Adjust the gap to 5/16-in.

For electrical troubleshooting, refer to opener's
maintenance manual



Industrial Rapid Door Manufacture

MAINTENANCE GUIDE FOR TECH-ROLL DOORS

COMPANY NAME: _____ PROJECT: _____

TECHNICIAN: _____ DATE: _____

SERIAL NUMBER: _____ DOOR NO: _____

NUMBER of CYCLES: _____

Maintain every 3 months or reaching

Always turn off the power before any maintenance!

Cycles 25,000 50,000 75,000 100,000

<u>Replace electric operator fasteners every year.</u>						
Check speed reducer for oil leaks.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check clutch pads for wear and correct pressure.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Lube all chains.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check for slack on all roller chains.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<u>Replace driving roller chain every 6 months or</u>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check sprocket alignment.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Tighten setscrews on all sprockets and bearings.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check limit switches for damage.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Lube limit shaft.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check control panel for damage or wear.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Tighten all electrical terminals (make sure power is off!).	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check rail guide PVC strips for wear.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check curtain for wear or tear.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Check curtain end lock for wear or tear.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check guide rail gaps of curtain with a new PVC strips (approx. 5/16-in).	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check for any missing nuts, bolts or small springs.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check bottom bar corner brackets for wear.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check balancing spring for breakage.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check electric operator mounting bolts for wear and looseness.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check door clutch for wear or adjustments.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Verify the wind-bar support strap for wear or tear.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Verify that the wind bar is centered in the door frame.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Grease carriage and or replace as needed.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<u>Turn power back on.</u>						
Check all safety devices for correct operation (soft touch, photo-cell, E-stop...).	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check if chain hoist switch cuts power when activated.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Open/Close/Stop buttons work properly.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check limit switches adjustments.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Signature: _____

Date: _____

For any other problems contact Indotech at: 1-866-835-8324.